# Manual Ball Valves

## for gas and other applications

### Model BV602: 3/8", 1/2", 3/4" NPT

Model BV250: 1/4", 3/8", 1/2", 3/4", 1", 1¼", 1½", 2", 2", 2½", 3", 4" NPT

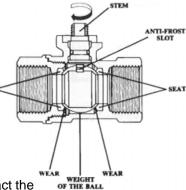
Ball valves from Maxitrol for gas, water, oil, steam and other applications have a strong body of forged brass, female NPT inlet and outlet, hard chrome plated ball, and anticorrosion Dacromet treated handle.

BV602 models contain seats of Buna N, and are of one-piece construction. BV250 models contain seats of PTFE (Teflon®), and are of two-piece construction. Each of the two standard models is equipped with a different lever style handle (see reverse).

A Self Locking Nut improves reliability between the stem and lever by providing additional stability against vibrations. In addition to the seal created by the O-Ring, a PTFE anti-thrust washer seals against the shoulder of the valve.

The valves also feature innovative designs of the ball and seat.

The hollow ball design is based on R&D lab work and years of field experience. Manufacture of the hollow ball requires a technical level not found in most substitutes. Heavier is not



necessarily better, in fact the **ormetall** lighter ball decreases wear associated with on-off turning action. Typically the greatest friction loss takes place at the point of highest gravitational force. The lighter hollow ball increases the life of the valve seats from 10% to 20% more than with a solid ball.

The valves are manufactured with a unique new seat

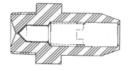
shape to reduce friction during opening and closing. Compared with other seat shapes the maneuver torque is reduced 20% to 40%.



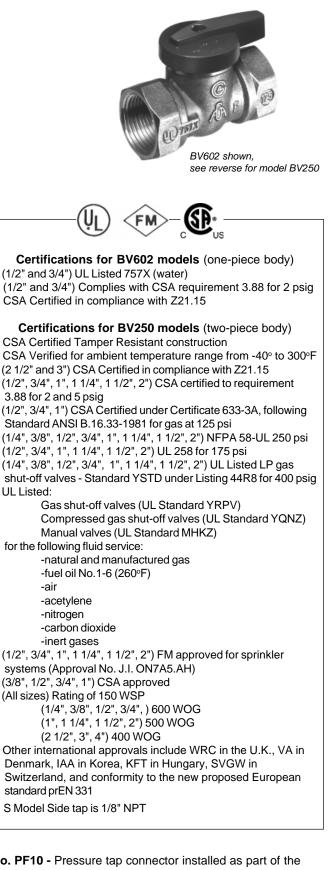
S-model valves have side pressure taps (602S-44 shown).

Pressure Tap Connector Available





#### BULLETIN BV\_MS\_EN\_10.2006 Replaced MS2042



**No. PF10 -** Pressure tap connector installed as part of the control. It is a hose fitting incorporating a captured sealing means for testing inlet and outlet pressures. This eliminates the need for a special barb fitting.

## **Capacity, Pressure Drop**

		Capacity CFH (m3/h)		
			(m3/n) . gr. gas	
Model	Size	Δ		
		.3" w.c.	1" w.c.	
BV250T-22	1/4"	117 (3.31)	214 (6.06)	
BV250-33	3/8"	183.5 (5.20)	335 (9.49)	
BV602-33	3/8"	136 (3.85)	249 (7.05)	
BV250-44	1/2"	296.5 (8.40)	541.3 (15.33)	
BV602-44 ** or S-44	1/2"	151 (4.28)	275 (7.79)	
BV250-66	3/4"	682.4 (19.32)	1245.9 (35.28)	
BV602-66 ** or S-66	3/4"	405 (11.47)	740 (20.95)	
BV250-88 ** or 602S-88	1"	834 (23.62)	1523 (43.13)	
BV250-1010	1 1/4"	1278 (36.19)	2334 (66.09)	
BV250-1212	1 1/2"	2605 (73.77)	4756 (134.68)	
BV250-1616	2"	3562 (100.87)	6503.7 (184.17)	
BV250-2020	2 1/2"	7947 (225.04)	14508.7 (410.85)	
BV250-2424	3"	10296 (291.56)	18797.5 (532.30)	
BV250-2424	4"			

## **Dimensions, Port Size, Cv Factor**

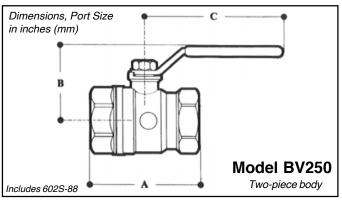
Dimensions, Port Size in inches (mm)

Model BV602

One-	piece	bod	y

Model	Size	Port	Cv	В	С	В
BV602-33	3/8"	0.4" (10)	5.95	2.02" (51.3)	1.69" (42.9)	1.41" (35.8)
BV602-44 **or S-44	1/2"	0.4" (10)	6.26	2.35" (59.7)	1.69" (42.9)	1.41" (35.8)
BV602-66 **or S-66	3/4"	0.6" (15)	14.1	2.59" (65.8)	1.69" (42.9)	1.41" (35.8)

\*\* S-models have side pressure taps (602S-44 shown) Widths: 602S-44 = 1.57", 602S-66 = 1.78", 602S-88 = 2.09"



Model	Size	Port	Cv	Α	В	С
BV250T-22*	1/4"	0.3" (8)	7.68	1.61" (40.89)	0.99" (25.15)	*
BV250-33	3/8"	0.4" (10)	7.79	1.77" (44.96)	1.28" (32.51)	3.07" (77.98)
BV250-44	1/2"	0.5" (13)	11.9	2.08" (52.83)	1.42" (36.07)	3.07" (77.98)
BV250-66	3/4"	0.7" (18)	21.4	2.35" (59.69)	1.87" (47.50)	3.78" (96.01)
BV250-88 ** or 602S-88	1"	0.9" (22)	42.2	2.91" (73.91)	2.02" (51.31)	3.78" (96.01)
BV250-1010	1-1/4"	1.1" (28)	85.5	3.28" (83.31)	2.22" (56.39)	3.78" (96.01)
BV250-1212	1-1/2"	1.4" (35)	122.2	3.72" (94.49)	2.78" (70.61)	5.43" (137.92)
BV250-1616	2"	1.8" (45)	184	4.28" (108.71)	3.09" (78.49)	4.43" (112.52)
BV250-2020	2-1/2"	2.3" (58)	279.3	5.63" (143.00)	3.98" (101.09)	6.97" (177.04)
BV250-2424	3"	2.7" (68)	313.1	6.30" (160.02)	4.29" (108.97)	6.77" (171.96)
BV250-3232	4"	2.7" (68)	537	7.99" (202.95)	4.13" (104.90)	8.00" (203.20)

\*Model BV250T-22 equipped with T-handle

**Maxitrol Company** 23555 Telegraph Rd., P.O. Box 2230 Southfield, MI 48037-2230 U.S.A. 248.356.1400 · Fax 248.356.0829 www.maxitrol.com

124	3"	10296 (291.56)	18797.5 (532.30)
124	4"		

Cv factor is flow rate in GPM when DR is 1 psi, Cv = GPM / ÖDR (GPM = gallons [US] per minute, DR = pressure drop [psi])

